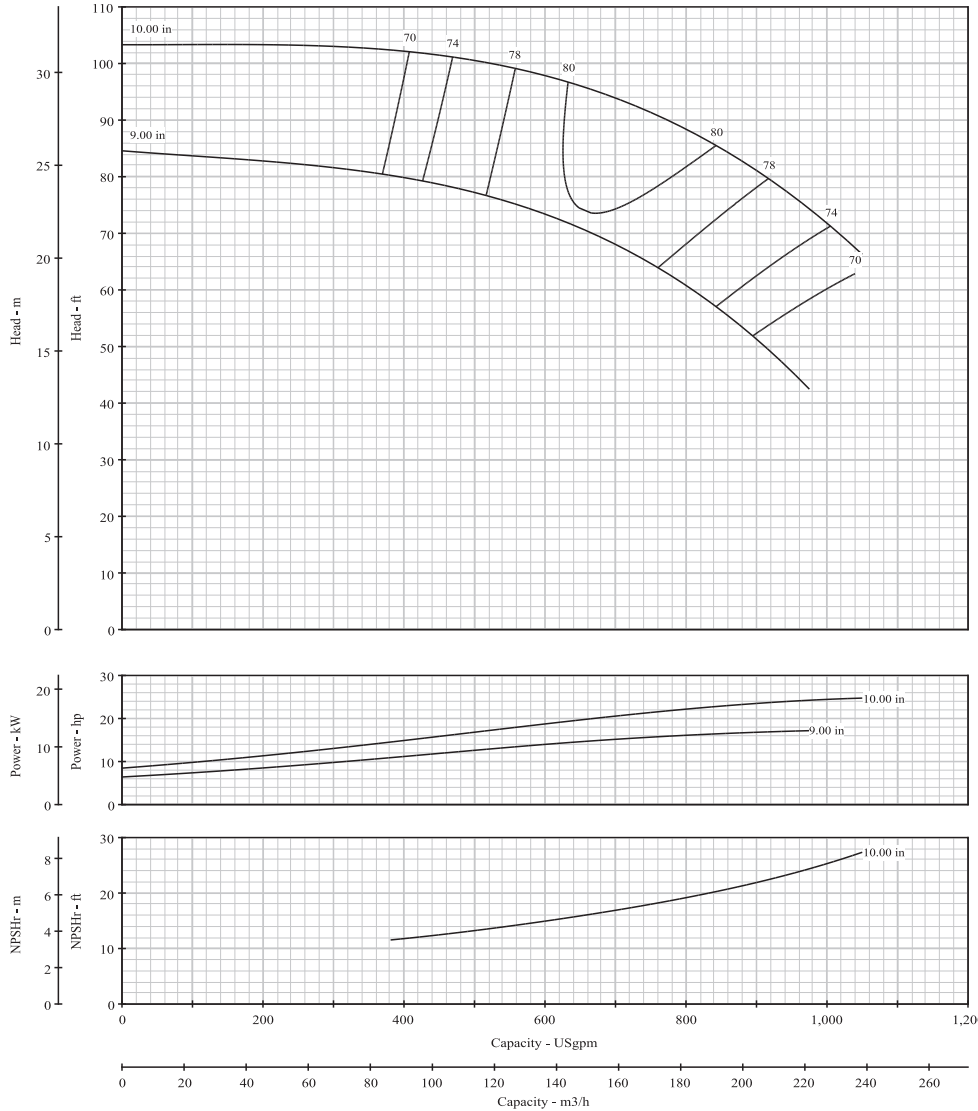
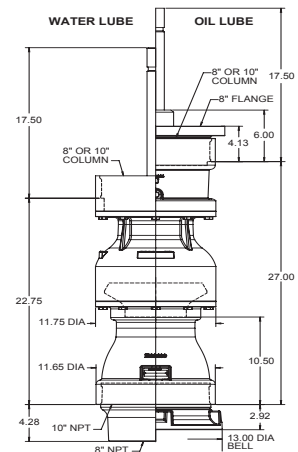


NO. STAGES	EFF.	12VT650 CLOSED IMPELLER 1770 RPM
1	-2	
2	-1	
3	0	
4	0	SINGLE STAGE LAB PERFORMANCE WITH STANDARD MATERIALS. EFFICIENCY SHOWN FOR 4 OR MORE STAGES. HORSE POWER SHOWN FOR ONE STAGE BASED ON 4 STAGE EFFICIENCY. CORRECTIONS SHOULD BE MADE FOR STAGES AND MATERIAL.



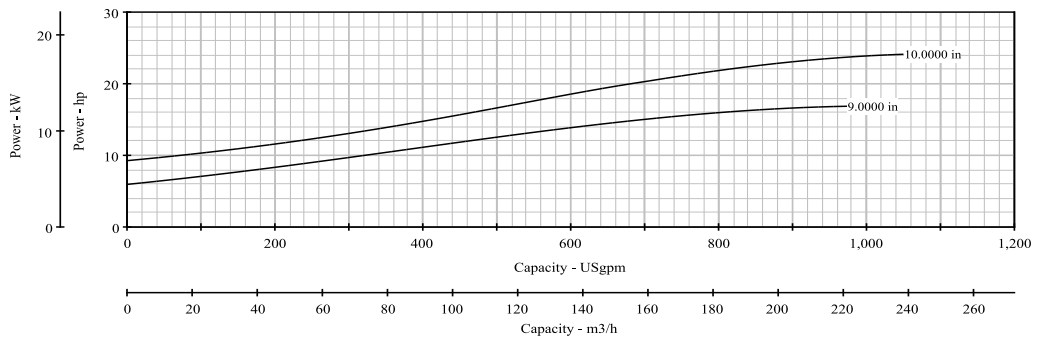
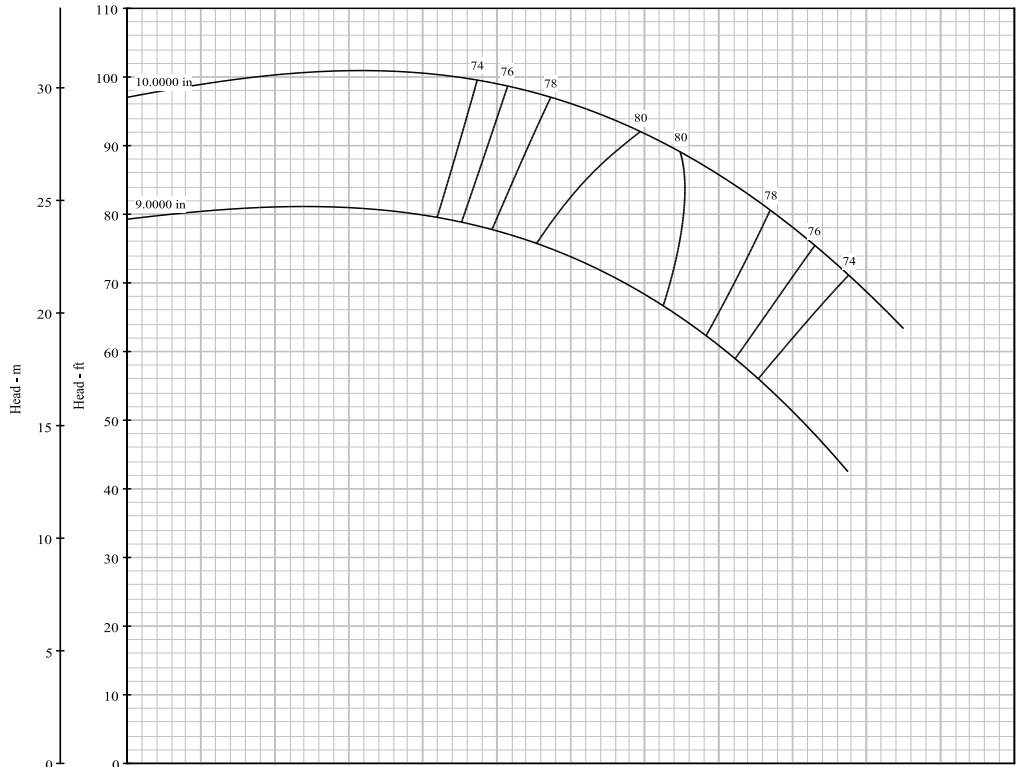
Maximum Operation Speed - RPM	1800	Maximum Sphere Size - inch	0.70
Pump Shaft Diameter - inch	1.687	Thrust Factor - Kt	6.80
Bowl Weight, 1st Stg W/L - lbs	195	WR2	0.95
Bowl Weight, 1st Stg O/L - lbs	243	Running Position (Above Seat) - inch	0.200
Bowl Weight, Ea. Add Stage - lbs	94	Submergence - inch	27
Allowable Shaft Stretch - inch	1.24	Max Bowl Brg Clearance - in. dia	0.014
Std Max Working Pressure - PSI	400	Max Wear Ring Clearance - in. dia	0.015
Optional Max Working Pressure - PSI	700	Max Bowl O.D. - inch	11.75
Impeller Eye Area - Sq. In	17.2	Suction Bell O.D. - inch	13
Rotor Weight 1st/add stages - lbs	26	Standard Max Number Stages	9
Additional Length Per Stage - inch	9.25	Optional Max Number Stages	16
Discharge Thread Column - inch	8 or 10	Suction Threads NPT - inch	8 or 10



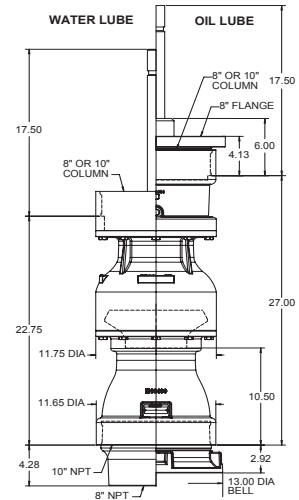
NO. STAGES	EFF.
1	-2
2	-1
3	0
4	0

12VT650K SEMI-OPEN IMPELLER 1770 RPM

SINGLE STAGE LAB PERFORMANCE WITH STANDARD MATERIALS. EFFICIENCY SHOWN FOR 4 OR MORE STAGES. HORSE POWER SHOWN FOR ONE STAGE BASED ON 4 STAGE EFFICIENCY. CORRECTIONS SHOULD BE MADE FOR STAGES AND MATERIAL.



Maximum Operation Speed - RPM	1800	Maximum Sphere Size - inch	0.70
Pump Shaft Diameter - inch	1.687	Thrust Factor - Kt	10.94
Bowl Weight, 1st Stg W/L - lbs	195	WR ²	0.46
Bowl Weight, 1st Stg O/L - lbs	243	Running Position (Above Seat) - inch	0.015
Bowl Weight, Ea. Add Stage - lbs	94	Submergence - inch	26
Allowable Shaft Stretch - inch	1.24	Max Bowl Brg Clearance - in. dia	0.014
Std Max Working Pressure - PSI	400	Max Wear Ring Clearance - in. dia	N/A
Optional Max Working Pressure - PSI	0	Max Bowl O.D. - inch	11.75
Impeller Eye Area - Sq. In	17.2	Suction Bell O.D. - inch	13
Rotor Weight 1st/add stages - lbs	20	Standard Max Number Stages	9
Additional Length Per Stage - inch	9.25	Optional Max Number Stages	0
Discharge Thread Column - inch	8 or 10	Suction Threads NPT - inch	8 or 10



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